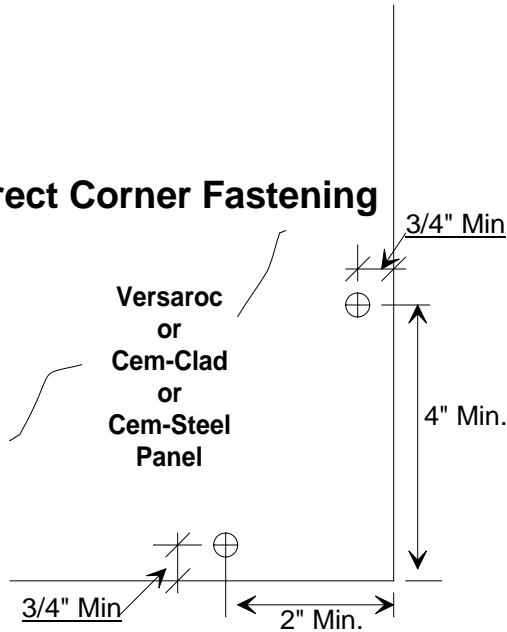


VERSAROC / CEM-CLAD / CEM-STEEL Corner Fastening Requirements

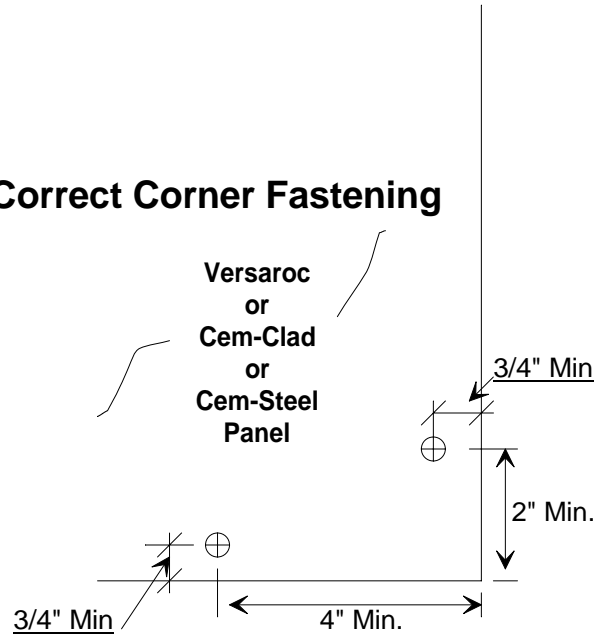
Corner fastener placement is critical to correct installation of Versaroc, Cem-Clad, and Cem-Steel panels due to the Portland cement composition of these panels. These guidelines will prevent stressing and manifesting of cracking at the fastener locations.

1. Maintain a minimum 3/4" distance from panel edges with all fasteners to prevent "blowing out" of panel edges.
2. Stagger fastener placements at board corners. Maintain a minimum 2" fastener distance from any board corner.
3. Do not locate fasteners at 45 degree angles from one another at board corners.
4. Do not place a single fastener at board corner

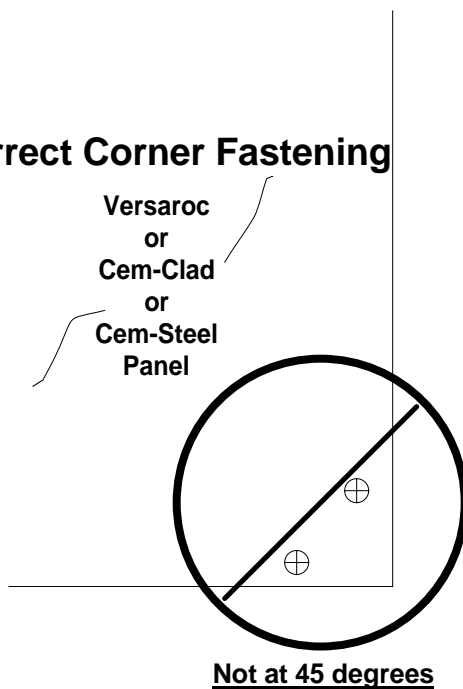
Correct Corner Fastening



Correct Corner Fastening



Incorrect Corner Fastening



Incorrect Corner Fastening

